

Date: Thursday, 2/14/2008 2:20:49 PM
 User: Kim Johnston

Process Sheet

11

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HELI-ACCESS-HANDLE
Job Number	: 37450		
Estimate Number	: 12989		
P.O. Number	:	Part Number	: D205626012
This Issue	: 2/14/2008 S.O. No. :	Drawing Number	: IIN D205-626 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1/1 Type : LARGE FAB ASSY	Drawing Revision	: B
Previous Run	: 36473	Material	:
Written By	:	Due Date	: 3/10/2008
Checked & Approved By	: <u>08 02 14</u>	Qty:	3/20
Comment	: Est Rev B Reformat 00-03-03 EC	Um:	2
		Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP 205-626-012

CHG 002

05/03/25

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2480012	Handle, Weldment (RH)
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Handle, Weldment (LH)

Batch:

08 02 14
1338089

4.0	AN526C632R7	Screw
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Screw

Batch:

M106780

5.0	AN960JD6	Washer
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

Batch:

6085

05/03/25 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L06

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

Batch: M107394

8/3/25 (3)

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/03/25 (13)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-626-012

Location: 42D

PPP Rev: D

8/3/25

SC

(3X)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

8/03/26

Job Completion



u 8-03-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D205-626	REV. B SHEET 1 OF 2
DATE 96:05:14		TITLE HELI-ACCESS-HANDLE	
B	BW	96.08.14	ADD RIGHT HAND HANDLE

Qty -011	Qty -012	Part Number	Description
X		D205-626-011	DOOR HANDLE KIT LH
	X	D205-626-012	DOOR HANDLE KIT RH
1		D2480-011	HANDLE ASSEMBLY
	1	D2480-012	HANDLE ASSEMBLY
6	6	AN526C632R7	SCREW
6	6	AN960JD6	WASHER
6	6	MS21042L06	NUT

GENERAL NOTES:

1. COMPATIBILITY

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE **RESPONSIBILITY OF THE INSTALLER**. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

2. DAILY INSPECTION

CHECK PHYSICAL INTEGRITY AND SECURITY OF THE HANDLE(S) AND ENSURE THAT IT IS SECURELY ATTACHED.

3. WORKMANSHIP

UNLESS OTHERWISE STATED, ALL WORKMANSHIP SHOULD BE TO THE **STANDARD** SET BY THE AIRCRAFT MAINTENANCE MANUAL.

4. WEIGHT AND BALANCE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37450

LATERAL				LONGITUDINAL	
Installation	weight	Arm	Moment	Arm	Moment
D205-626-011 LEFT SIDE	1.3 lb .590 Kg	-46.5 in -1.18 m	-60.45 in-lb -0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg
D205-626-012 RIGHT SIDE	1.3 lb .590 Kg	46.5 in 1.18 m	60.45 in-lb 0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg

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Screw

Batch: _____

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Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

Batch: _____

REFERENCE ONLY